

## 13-Flute Finishers



AlCrNX Coated

### 13-Flute Finishers, Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
1/2	.500	1	3	.030	1/2	<a href="#">RFZ13000</a>
1/2	.500	1	3	.060	1/2	<a href="#">RFZ13001</a>
1/2	.500	1-1/4	3-1/4	.030	1/2	<a href="#">RFZ13002</a>
1/2	.500	1-1/4	3-1/4	.060	1/2	<a href="#">RFZ13003</a>
1/2	.500	1-1/2	3-1/2	.030	1/2	<a href="#">RFZ13004</a>
1/2	.500	1-1/2	3-1/2	.060	1/2	<a href="#">RFZ13005</a>
1/2	.500	1-3/4	4	.030	1/2	<a href="#">RFZ13006</a>
1/2	.500	1-3/4	4	.060	1/2	<a href="#">RFZ13007</a>
5/8	.625	1-1/4	3-1/2	.030	5/8	<a href="#">RFZ13008</a>
5/8	.625	1-1/4	3-1/2	.060	5/8	<a href="#">RFZ13009</a>
5/8	.625	1-9/16	4	.030	5/8	<a href="#">RFZ13010</a>
5/8	.625	1-9/16	4	.060	5/8	<a href="#">RFZ13011</a>
5/8	.625	1-7/8	4	.030	5/8	<a href="#">RFZ13012</a>
5/8	.625	1-7/8	4	.060	5/8	<a href="#">RFZ13013</a>
5/8	.625	2-3/16	4-1/2	.030	5/8	<a href="#">RFZ13014</a>
5/8	.625	2-3/16	4-1/2	.060	5/8	<a href="#">RFZ13015</a>
3/4	.750	1-1/2	4	.030	3/4	<a href="#">RFZ13016</a>
3/4	.750	1-1/2	4	.060	3/4	<a href="#">RFZ13017</a>
3/4	.750	1-1/2	4	.125	3/4	<a href="#">RFZ13018</a>
3/4	.750	1-7/8	4-1/2	.030	3/4	<a href="#">RFZ13019</a>
3/4	.750	1-7/8	4-1/2	.060	3/4	<a href="#">RFZ13020</a>
3/4	.750	1-7/8	4-1/2	.125	3/4	<a href="#">RFZ13021</a>
3/4	.750	2-1/4	5	.030	3/4	<a href="#">RFZ13022</a>
3/4	.750	2-1/4	5	.060	3/4	<a href="#">RFZ13023</a>
3/4	.750	2-1/4	5	.125	3/4	<a href="#">RFZ13024</a>
3/4	.750	2-5/8	5	.030	3/4	<a href="#">RFZ13025</a>
3/4	.750	2-5/8	5	.060	3/4	<a href="#">RFZ13026</a>
3/4	.750	2-5/8	5	.125	3/4	<a href="#">RFZ13027</a>
1	1.000	2	5	.030	1	<a href="#">RFZ13028</a>
1	1.000	2	5	.060	1	<a href="#">RFZ13029</a>
1	1.000	2	5	.125	1	<a href="#">RFZ13030</a>
1	1.000	2-1/2	5-1/2	.030	1	<a href="#">RFZ13031</a>
1	1.000	2-1/2	5-1/2	.060	1	<a href="#">RFZ13032</a>
1	1.000	2-1/2	5-1/2	.125	1	<a href="#">RFZ13033</a>



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Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.